



IECEX Certificate of Conformity

INTERNATIONAL ELECTROTECHNICAL COMMISSION IEC Certification Scheme for Explosive Atmospheres

for rules and details of the IECEx Scheme visit www.iecex.com

Certificate No.: IECEx INE 19.0002X

Issue No: 1

Certificate history:

Issue No. 1 (2019-09-20)

Issue No. 0 (2019-03-21)

Status: **Current**

Page 1 of 4

Date of Issue: **2019-09-20**

Applicant: **BIFFI ITALIA s.r.l**
Strada Biffi, 165
I – 29017 Fiorenzuola d'Arda
Italy

Equipment: **Quarter-Turn Electric Actuator type BIFFI F02, KEYSTONE EPI2 and BETTIS SCE300**

Optional accessory:

Type of Protection: **db h or db h nA and/or h tc or tc**

Marking:

For F02-063 to 1000, EPI2-E6 to E91, EPI2-063 to 1000 and SCE300-063 to 1000:

Ex db nA IIB T5 Gc
Ex tc IIIC T100°C Dc

IP66/68.

For F02-2000, EPI2-E171, EPI2-2000 and SCE300-2000:

Ex db h nA IIB T5 Gc
Ex h tc IIIC T100°C Dc

IP66/68.

The complete marking is detailed in Annex.

Approved for issue on behalf of the IECEx

Certification Body:

Thierry HOUÉIX

Ex Certification Officer

Position:

Signature:
(for printed version)



Digitally signed by
Thierry HOUÉIX

Date:

2019-09-20

1. This certificate and schedule may only be reproduced in full.
2. This certificate is not transferable and remains the property of the issuing body.
3. The Status and authenticity of this certificate may be verified by visiting the [Official IECEx Website](http://www.iecex.com).

Certificate issued by:

INERIS
Institut National de l'Environnement Industriel
et des Risques, BP n2
Parc Technologique ALATA
France

INERIS



IECEX Certificate of Conformity

Certificate No: IECEX INE 19.0002X Issue No: 1
Date of Issue: 2019-09-20 Page 2 of 4
Manufacturer: **BIFFI ITALIA s.r.l**
Strada Biffi, 165
I - 29017 Fiorenzuola d'Arda
Italy

Additional Manufacturing location(s):

This certificate is issued as verification that a sample(s), representative of production, was assessed and tested and found to comply with the IEC Standard list below and that the manufacturer's quality system, relating to the Ex products covered by this certificate, was assessed and found to comply with the IECEx Quality system requirements. This certificate is granted subject to the conditions as set out in IECEx Scheme Rules, IECEx 02 and Operational Documents as amended.

STANDARDS:

The apparatus and any acceptable variations to it specified in the schedule of this certificate and the identified documents, was found to comply with the following standards:

IEC 60079-0 : 2011 Edition:6.0	Explosive atmospheres - Part 0: General requirements
IEC 60079-1 : 2014-06 Edition:7.0	Explosive atmospheres - Part 1: Equipment protection by flameproof enclosures "d"
IEC 60079-15 : 2010 Edition:4	Explosive atmospheres - Part 15: Equipment protection by type of protection "n"
IEC 60079-31 : 2013 Edition:2	Explosive atmospheres - Part 31: Equipment dust ignition protection by enclosure "t"
ISO 80079-36 : 2016 Edition:1.0	Explosive atmospheres - Part 36: Non-electrical equipment for explosive atmospheres - Basic methods and requirements
ISO 80079-37 : 2016 Edition:1.0	Explosive atmospheres - Part 37: Non-electrical equipment for explosive atmospheres - Non electrical type of protection constructional safety "c", control of ignition source "b", liquid immersion "k"

*This Certificate **does not** indicate compliance with electrical safety and performance requirements other than those expressly included in the Standards listed above.*

TEST & ASSESSMENT REPORTS:

A sample(s) of the equipment listed has successfully met the examination and test requirements as recorded in

Test Report:

[FR/INE/ExTR19.0003/00](#)

[FR/INE/ExTR19.0003/01](#)

Quality Assessment Report:

[FR/INE/QAR08.0005/10](#)



IECEx Certificate of Conformity

Certificate No: IECEx INE 19.0002X

Issue No: 1

Date of Issue: 2019-09-20

Page 3 of 4

Schedule

EQUIPMENT:

Equipment and systems covered by this certificate are as follows:

This range of quarter-turn electric actuators is suitable for explosive gas explosive atmospheres of group IIB and for dust explosive atmospheres group IIIC.

The enclosure made in light alloy, is intended to receive mainly an electric motor and an electronic part protected by flameproof enclosure. The motor and the electrical circuits are protected by a thermal probe. The connection to the external circuits is made in the terminal board protected by "Ex nA" housing. This housing includes also a local control panel made up of :

- non-intrusive pushbuttons and selector and two LEDs protected by window on the cover.
 - an electronic board closed inside the housing of the cover by compound. The cover is fitted on the main enclosure by 4 screws.
- The equipment has three different brand names : BIFFI F02, KEYSTONE EPI2 and BETTIS SCE300.

The electric actuator F02-2000, EPI2-E171, EPI2-2000 and SCE300-2000 are provided with an additional gear, including only mechanical parts protected by "Ex h".

The enclosure gets the protection degrees IP66/IP68M according to IEC 60529 ; The verification of the protection degree IPX8 corresponds to an immersion under 10 meters of water during 48 hours.

SPECIFIC CONDITIONS OF USE: YES as shown below:

- The gap and diametrical clearances are lower than the values specified in the tables of IEC 60079-1 standard. The width of the flameproof joints is greater of the values specified in the IEC 60079-1 standard. For any repair, to contact the manufacturer.
- During the installation, the user will take into consideration that electric actuator F02-2000, EPI2-E171, EPI2-2000 and SCE300-2000 underwent only a shock corresponding to an energy of a low risk at 2 J.
- The screws used for the assembly of the main cover of explosion-proof enclosures must be of quality higher or equal to A4 class 80 with yield strength higher or equal to 600 N/mm².
- The screws used for the assembly of the other various parts of explosion-proof enclosures must be of quality higher or equal to A4 class 70 with yield strength higher or equal to 450 N/mm².



IECEX Certificate of Conformity

Certificate No: IECEx INE 19.0002X

Issue No: 1

Date of Issue: 2019-09-20

Page 4 of 4

DETAILS OF CERTIFICATE CHANGES (for issues 1 and above):

For the Issue 1:

- Introduction a new brand called "Bettis" including new designation of the products: "SCE300".
- New type code for the version EPI2 : "EPI2-063 to EPI2-2000".

Annex:

[IECEX INE 19.0002X-01_Annex.pdf](#)



IECEX Certificate of Conformity

Certificate No.: IECEX INE 19.0002X

Issue No.: 1

Page 1 of 2

Annex: IECEX INE 19.0002X-01_Annex.pdf

PARAMETERS RELATING TO THE SAFETY

Electrical parameters of the power circuit		
Models	063(E6)-125(E13)	250(E25)-500(E51)-1000(E91)-2000(E171)
DC Voltage range	From 24 to 48 Vdc and from 100 to 240 Vdc ($\pm 10\%$)	
Single phase Voltage range	From 24 to 48 Vac and from 100 to 240 Vac ($\pm 10\%$), frequency 50/60 Hz ($\pm 5\%$)	
Three phases Voltage range	From 208 to 575 Vac ($\pm 10\%$), frequency 50/60 Hz($\pm 5\%$)	
Max nominal motor power	80 W	300 W
Max absorbed power	216 W	480 W
Max dissipated power	190 W	380W

This equipment can be used in range of ambient temperatures from -20°C to $+65^{\circ}\text{C}$ or -40°C to $+65^{\circ}\text{C}$.

MARKING

Marking has to be readable and indelible; it has to include the following indications:

1- From F02-063 to 1000 and EPI2-E6 to E91 and EPI2-063 to 1000 and SCE300-063 to 1000:

- BIFFI ITALIA s.r.l (****)
- I – 29017 Fiorenzuola d'Arda (PC)
- F02... or EPI2...(*)
- IECEX INE 19.0002X
- (Serial number)
- Ex db nA IIB T5 Gc
- Ex tc IIIC T100°C Dc
- IP66 or IP66/68M
- T.Amb. : (**)
- For cable entries dimensions see installation manual.

On the terminal box cover: (rated voltage and rated current and/or rated power)

- WARNINGS:
 - DO NOT OPEN WHEN ENERGIZED.
 - DO NOT OPEN ANY COVER IF AN EXPLOSIVE ATMOSPHERE IS PRESENT.

2- For F02-2000 and EPI2-E171 and EPI2-2000 and SCE300-2000:

- BIFFI ITALIA s.r.l (****)
- I – 29017 Fiorenzuola d'Arda (PC)
- F02... or EPI2...(*)
- IECEX INE 19.0002X
- (Serial number)
- Ex db h nA IIB T5 Gc
- Ex h tc IIIC T100°C Dc
- IP66 or IP66/68M
- T.Amb. : (**)
- For cable entries dimensions see installation manual.

On the terminal box cover: (rated voltage and rated current and/or rated power)

- WARNINGS:
 - DO NOT OPEN WHEN ENERGIZED.
 - DO NOT OPEN ANY COVER IF AN EXPLOSIVE ATMOSPHERE IS PRESENT.

(*) Type is completed by numbers and/or letters corresponding to alternatives of execution.

(**) One of the following range of ambient temperature: -20°C to $+65^{\circ}\text{C}$ or -40°C to 65°C

(****) Optional Brands BETTIS or KEYSTONE can be added in the marking with the sentence "manufactured by BIFFI ITALIA s.r.l."



IECEX Certificate of Conformity

Certificate No.: IECEX INE 19.0002X

Issue No.: 1

Page 2 of 2

Annex: IECEX INE 19.0002X-01_Annex.pdf

ROUTINE EXAMINATIONS AND TESTS

For the "Ex db" parts of the enclosure:

For actuator models "-063" and "-125" and "-E6" and "-E13" for using at ambient temperature down to -20°C:

According to 16.2 of IEC 60079-1 standard, the flameproof enclosure, defined above is exempted of routine test due to the fact that it has undergone a static type test at 4 times the reference pressure under 16.8 bar.

For actuator models "-063" and "-125" and "-E6" and "-E13" for using at ambient temperature down to -40°C:

According to 16.1 of IEC 60079-1 standard, each sample of the flameproof enclosure defined above must have successfully passed before delivery an overpressure test, of a period comprised between 10 and 60 seconds, under 8.7 bar.

For others models:

According to 16.1 of IEC 60079-1 standard, each sample of the flameproof enclosure defined above must have successfully passed before delivery an overpressure test, of a period comprised between 10 and 60 seconds, under:

- 10.1 bar for ambient temperature down to -20°C
- 13.5 bar for ambient temperature down to -40°C.

For the "Ex nA" terminal box and control panel:

In accordance with clause 23.2.1 of the IEC 60079-15 standard, a dielectric test strength on each of the different circuits of the connection units, performed according to the relevant standards, the supply voltage shall be applied for one minute.